

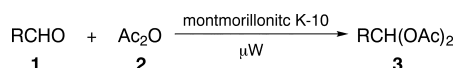
Facile Synthesis of 1,1-Diacetates from Aldehydes Using Montmorillonite K-10 Clay under Microwave Irradiation†

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Selective and easy synthesis of acylals in dry media using montmorillonite K-10 clay in an Erlenmeyer flask under microwave activation in remarkably reduced reaction time is described.

Acylals or diacetates are synthetically useful as aldehyde protecting groups¹ as alternatives to acetals and are important building blocks for the synthesis of dienes for Diels–Alder cycloaddition reactions.² Usually the formation of 1,1-diacetates is catalysed by strong acids³ such as sulfuric, phosphoric or methanesulfonic, or by Lewis acids such as ZnCl₂⁴ and FeCl₃.⁵ These methods⁶ have not been entirely satisfactory, owing to such drawbacks as low yields, long reaction time, corrosiveness and effluent pollution. Olah Mehrotra⁷ reported the use of Nafion-II as a catalyst where the yields of products are moderate and reaction times are generally 3–5 h. Phosphorus(II) chloride⁸ and β-zeolite⁹ have also been employed for this conversion.¹⁰ However, in most cases either a long reaction time (up to 120 h in the case of 2-furfuraldehyde with PCl₃⁸) or a low yield of product (4% in the case of *p*-nitrobenzaldehyde⁷) is observed. Therefore, there is merit in developing a truly catalytic process using inexpensive and non-polluting reagents. Herein we disclose the first example that montmorillonite K-10 clay can be utilized for the formation of acylals from aldehydes using microwave irradiation¹¹ under solvent-free conditions¹² in almost quantitative yields. The reaction proceeds efficiently at ambient pressure within minutes, in the absence of solvent conditions¹² in almost quantitative yields. The reaction proceeds efficiently at ambient pressure within minutes, in the absence of solvent.



Scheme 1

In a typical case, *p*-chlorobenzaldehyde (10 mmol), acetic anhydride (20 mmol) and montmorillonite K-10 clay (0.3 g) were mixed without solvent in an Erlenmeyer flask, placed in a commercial microwave oven and irradiated for 5 min. The mixture was allowed to reach room temperature and after completion of reaction the corresponding *p*-chlorobenzylidienic diacetate, mp 80–81 °C (lit.,⁸ 80–81 °C) was obtained in 98% yield. Similarly, other aldehydes gave the corresponding 1,1-diacetates in good purity. The excellent yields demonstrate the efficiency of the montmorillonite K-10 clay catalyst (Table 1). It is remarkable that *p*-nitrobenzaldehyde and cinnamaldehyde, gave 85–90% yields, in contrast to yields of 4 and 30% respectively in an earlier report.⁷ Also worthy of mention in our case is that α,β-unsaturated aldehydes (entries 7,8) gave no isomerization of double bonds under the reaction conditions. The reverse reaction, *i.e.* selective deprotection of the diacetates to give aldehydes, has been reported¹³ to occur under microwave irradiation using a neutral alumina surface as catalyst, while montmorillonite K-10 induces the formation of 1,1-diacetates under microwave irradiation in excellent yields. The generality of this acylal-forming reaction was tested by subjecting polycyclic aromatic aldehydes to similar conditions. The aldehydes examined were 2-naphthaldehyde and 9-phenanthraldehyde, which yielded the corresponding 1,1-diacetates in 78 and 75% respectively (Table 1).

In conclusion, the present new method for the formation of acylals, without any solvent under microwave irradiation, offers significant improvements over the existing procedures and constitutes a useful and important addition to the

Table 1 1,1-Diacetates from aldehydes using montmorillonite K-10 under microwave activation

Entry	Substrate ^a	Yield ^b (%)	Yield reported (%)	Reaction time/min	Reaction time reported/h
1	<i>p</i> -Chlorobenzaldehyde	98	888	6	48
2	<i>m</i> -Chlorobenzaldehyde	90	86.53	7	0.75
3	<i>p</i> -Methoxybenzaldehyde	95	928	8	12
4	<i>p</i> -Nitrobenzaldehyde	85	48	10	24
5	<i>p</i> -Tolualdehyde	85	808	8	6
6	Benzaldehyde	96	988	10	12
7	Cinnamaldehyde	90	308	15	24
8	Crotonaldehyde	82	758	12	43
9	2-Furfuraldehyde	80	708	15	120
10	Isobutyraldehyde	90	908	10	2.5
11	2-Naphthaldehyde	78	676 ^c	15	24
12	9-Phenanthraldehyde	75	586 ^c	20	168

^aProducts were identified by the comparison of IR, NMR spectra and melting points with those of authentic samples. ^bRefers to the yield of pure isolated products.

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present methodologies. The main advantages are mild reaction conditions, reduced reaction time, lack of side-products and excellent yields.

Experimental

Mps were taken in open capillary tubes on a Buchi apparatus and were uncorrected. IR spectra were recorded as KBr discs on a Perkin-Elmer 237B IR spectrometer. Microanalyses were performed on a Perkin-Elmer 240C analyser. The ^1H NMR spectra were recorded on a Varian T-60 machine using tetramethylsilane (TMS) as the internal standard. The chemical shifts are recorded as δ values. The montmorillonite K-10 was of commercial grade from Aldrich Chemical Company. All other chemicals were purified by distillation or crystallization prior to use.

General Procedure for the Preparation of 1,1-Diacetates in the Absence of Solvent under Microwave Irradiation.—A mixture of *p*-chlorobenzaldehyde (1.41 g, 10 mmol), acetic anhydride (2.04 g, 20 mmol) and montmorillonite K-10 clay (0.3 g) in an Erlenmeyer flask at room temperature was placed in a commercial microwave oven (operating at 2450 MHz frequency) and irradiated for 5 min. Upon completion, the reaction mixture was allowed to reach room temperature (monitored *via* TLC), water was added and the K-10 clay was filtered off. The catalyst was washed with dichloromethane (2×20 ml) and then the filtrate was extracted with dichloromethane (3×20 ml). The combined extract was washed with 10% HCl solution (20 ml) and brine (2×20 ml) dried over anhydrous sodium sulfate and distilled. The *p*-chlorobenzylidene diacetate thus obtained was purified by column chromatography using dichloromethane-light petroleum (1:1) as the eluent, mp 80–81 °C (lit.,⁸ 80–81 °C) (Table 1). Similarly other aldehydes gave the corresponding 1,1-diacetates (entries, 2 to 12) in 75–96% yields. All the products were characterized by infrared and ^1H NMR spectroscopy and finally by comparison with authentic samples.

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